



The future of **Wire EDM Software**

The MDSC-Module

The add-on module for DCAMCUT – Multi Dynamic Sequence Control

The revolutionary, optional add-on module for DCAMCUT the MDSC – Multi Dynamic Sequence Control – enables the clamping of multiple workpieces and their management within one combined or several structured NC programs in a single data set.

The focus hereby lies on maximizing running times. Machine downtimes, e.g. at weekends or during the absence of the machine operator, are eliminated.

Multiple clamping – the perfect solution for batch production!

Everything in one program—reliable and economical.

Multiple workpieces can be arranged on the machine table at the same time and linked to different zero points created in DCAMCUT. This enables the chaining of different processing steps in a kind of assembly instance.

The zero points created are determined on the machine and automatically stored in the machine's zero point memory.

Output of multiple programs for different machine types – simultaneously!

Different machine types and/or manufacturers? - No problem!

Only DCAMCUT offers simultaneous output of EDM programs for different machine types and brands.

This enables processing according to demand and ensures maximum utilization of existing production capacities.

Make your machine park even more efficient in the future.

Maximum flexibility—for the operator too!

The EDM operator decides how the process is carried out - at the control panel.

The programs bundled in DCAMCUT and ready for EDM can be adapted to suit production requirements at any time, even after they have been transferred to the machine control system.

Using simple skip commands in the NC code, individual contours or entire cuts (e.g., cut-off) can be shown or hidden as desired, or executed at a different time.